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USER key (10.2)

Assign an action to
the USER key #4

Message (7.5)

Message string #5

Display #5 - #1 Group
set/Trip line Group
name (7.6) Assign

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channels to groups

(7.6) Trip line

position, display

color (7.7) #5 - #2

Color (7.8)

Measurement

channel display color

#5 - #3 Zone (7.9)

Zone upper and

lower limits

Model DX102/DX104

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operator must refer
to the explanation in
the User ' s Manual
or Service Manual.

Login (6.1) Operation
preparation such as

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changing settings

Execute Memory

Start by entering the
batch/lot No. (6.2)

Settings cannot be
changed while

running Memory

Stop (6.2) Sign the
data (6.3) Logout

(6.1) Flow of

operation (an

example) Operations

on the DX100P

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unreadable for these addresses and the associated tags are not included in the scan list. The current data value for these tags will always be 0 for numeric data types and null string for string data types.

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points Alarm output
4 points Alarm
output 6 points
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Explains all functions
and procedures of
the DX100 excluding
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information for
servicing the

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Output relay number
#2 Tag (7.1) Tag
name Filter (5.8)
Filter time Page 4/25

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